

FIG. 1

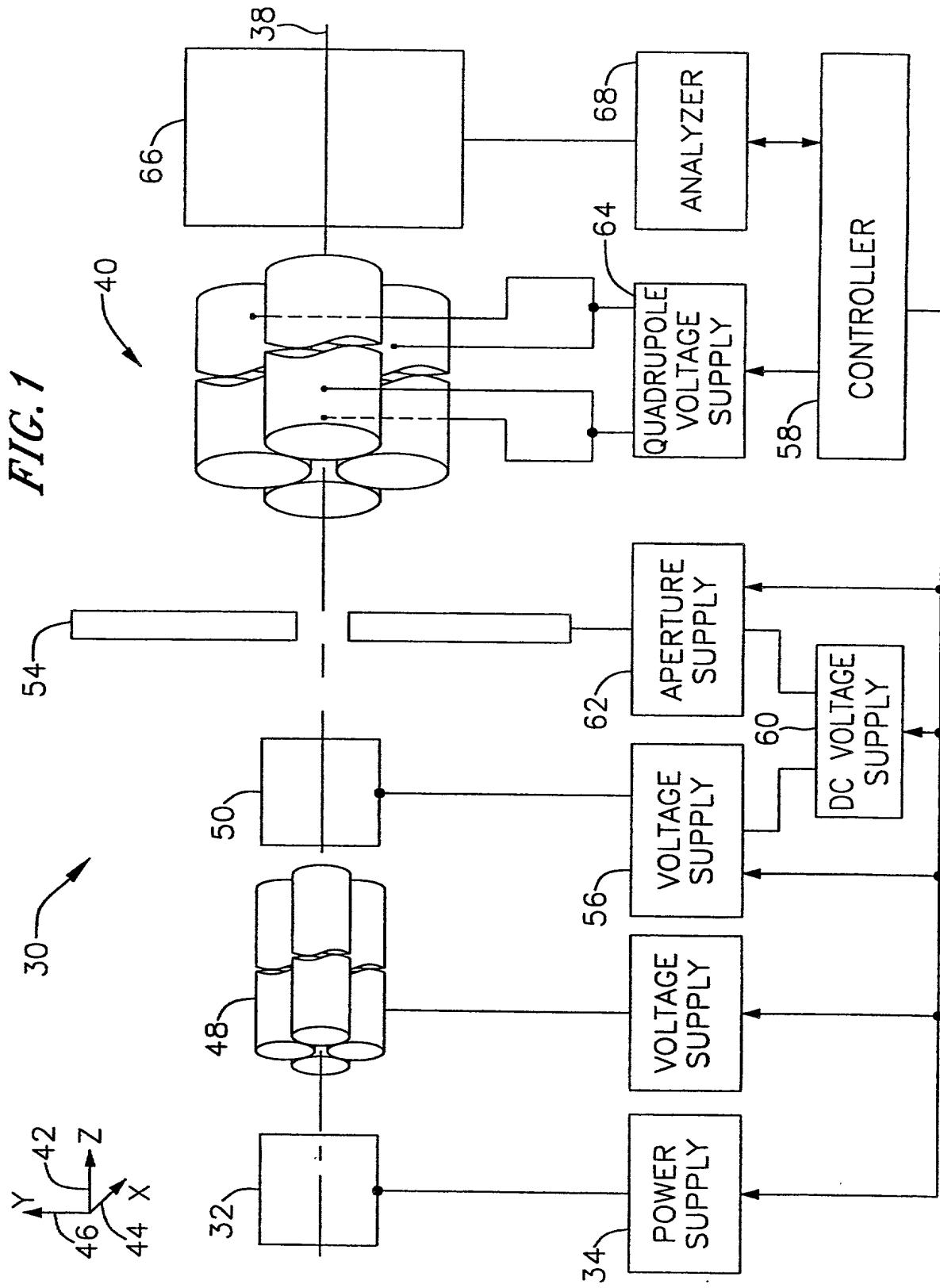


FIG. 2

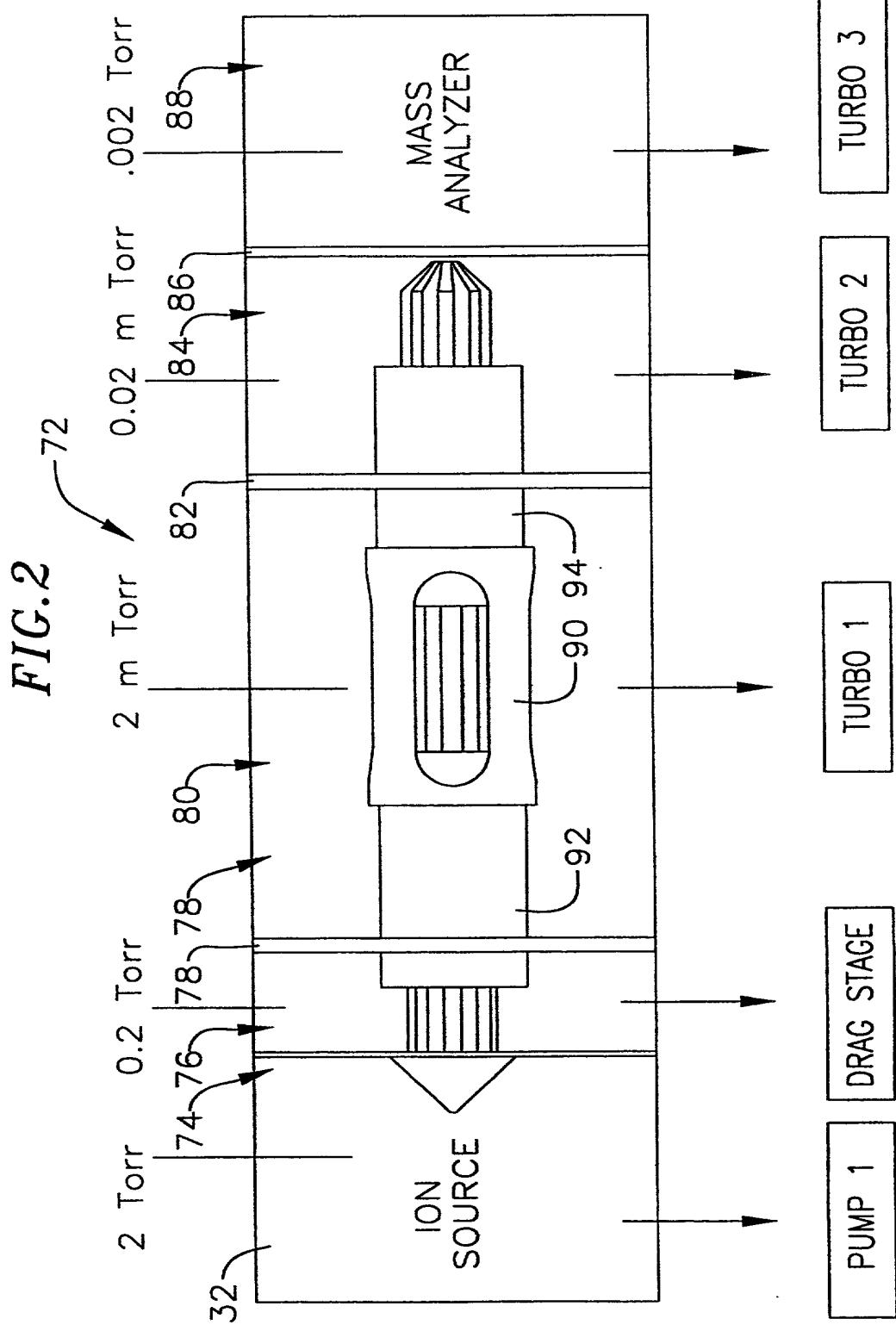


FIG. 3

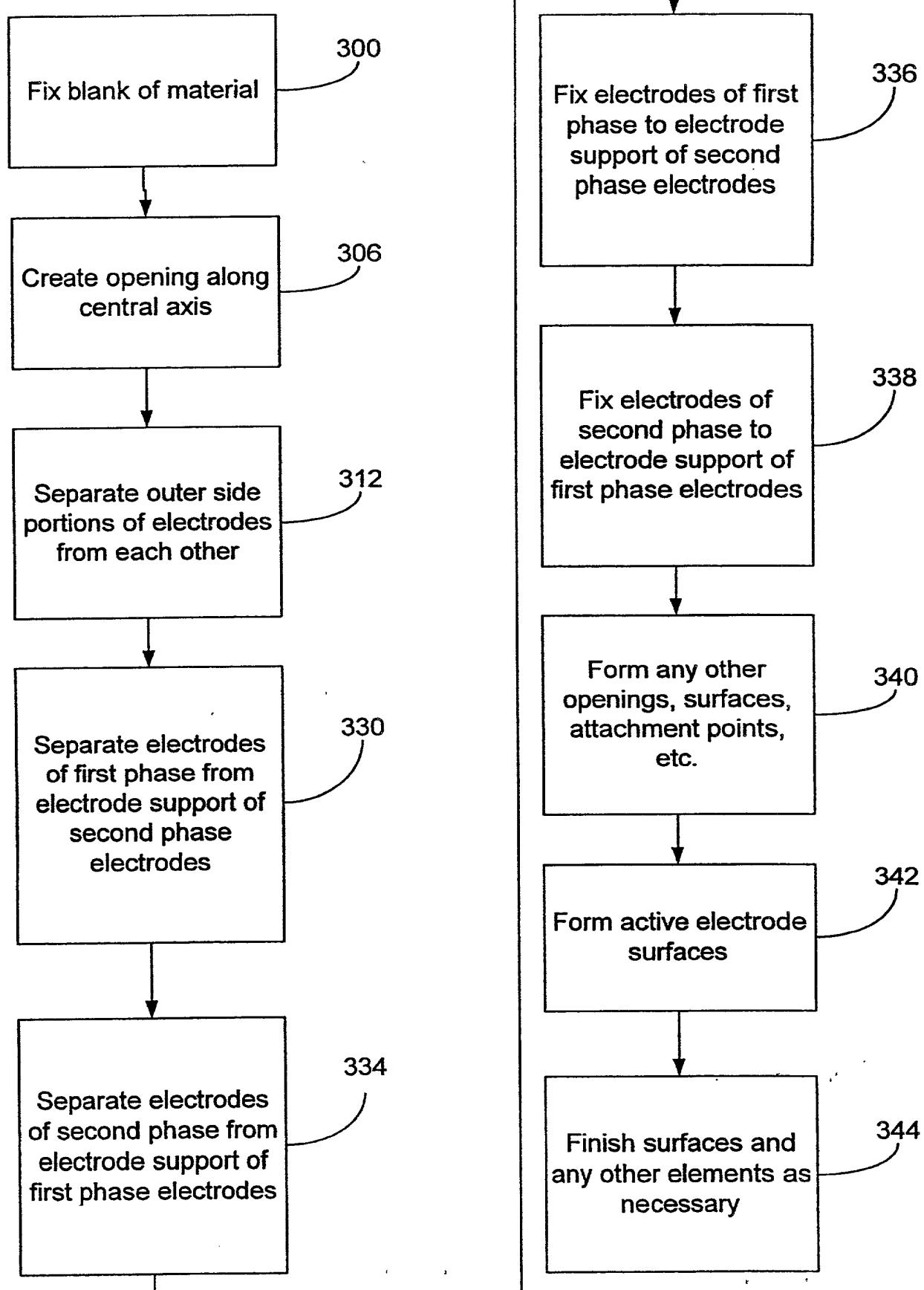


FIG. 4

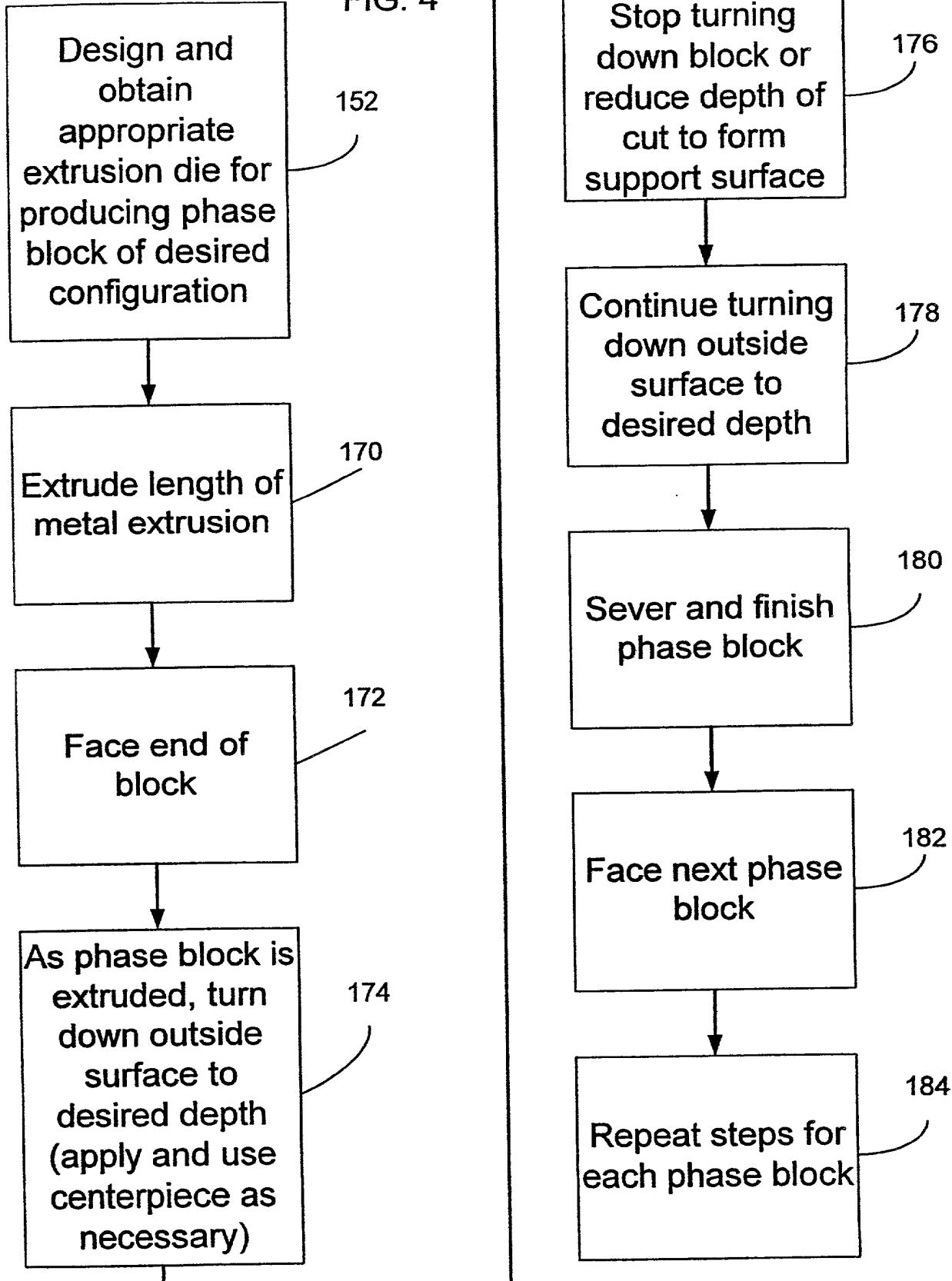
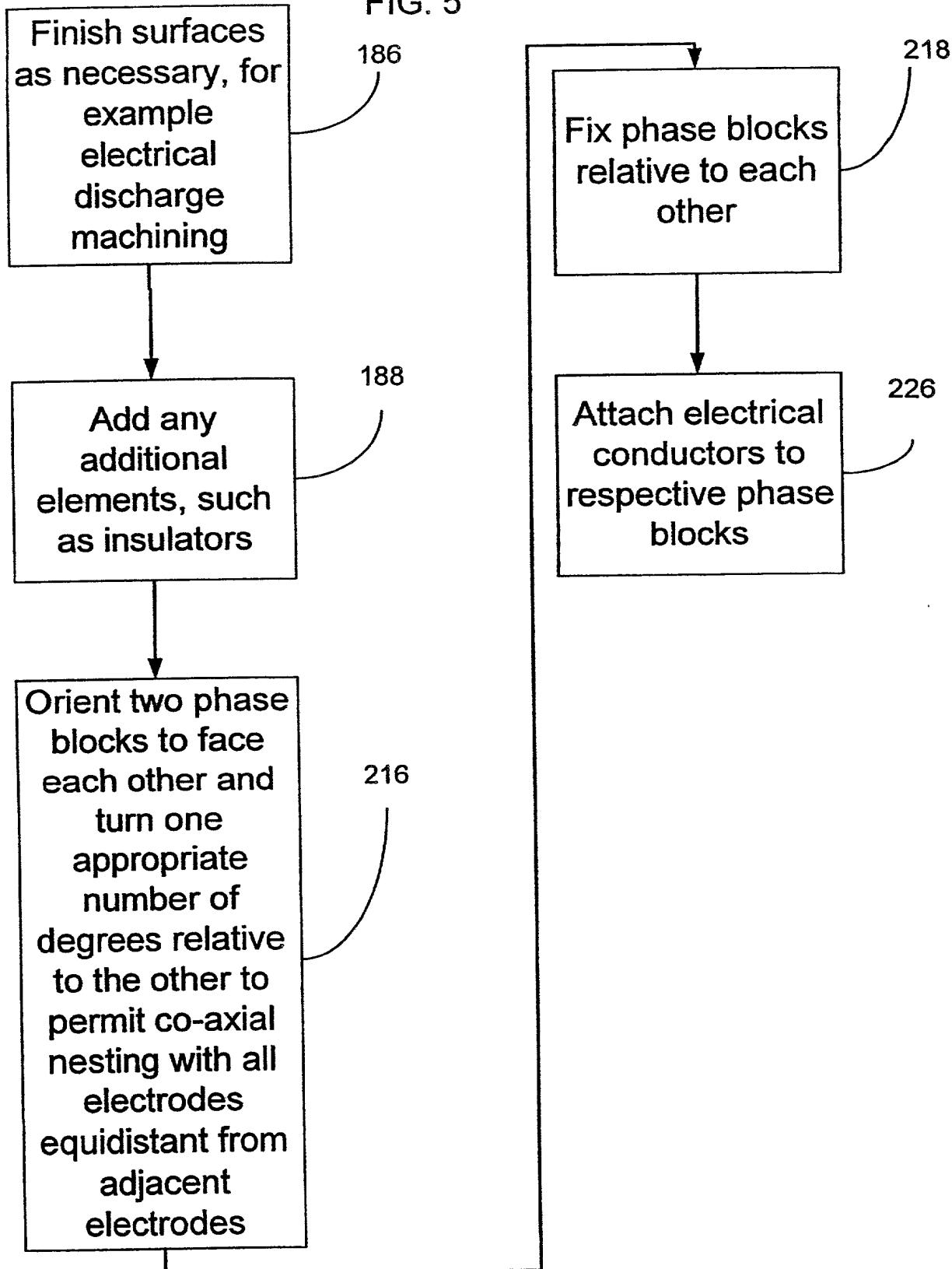
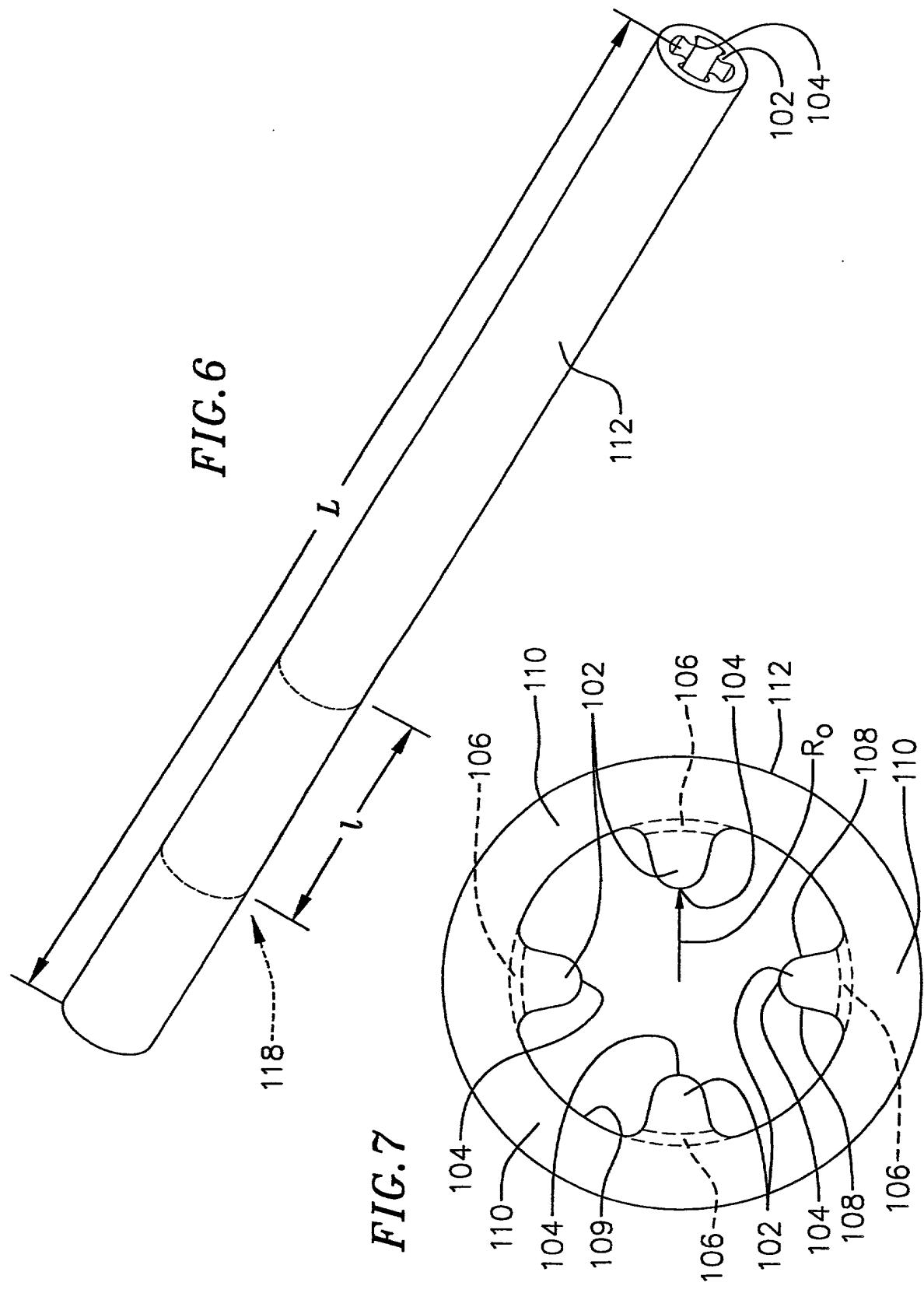


FIG. 5





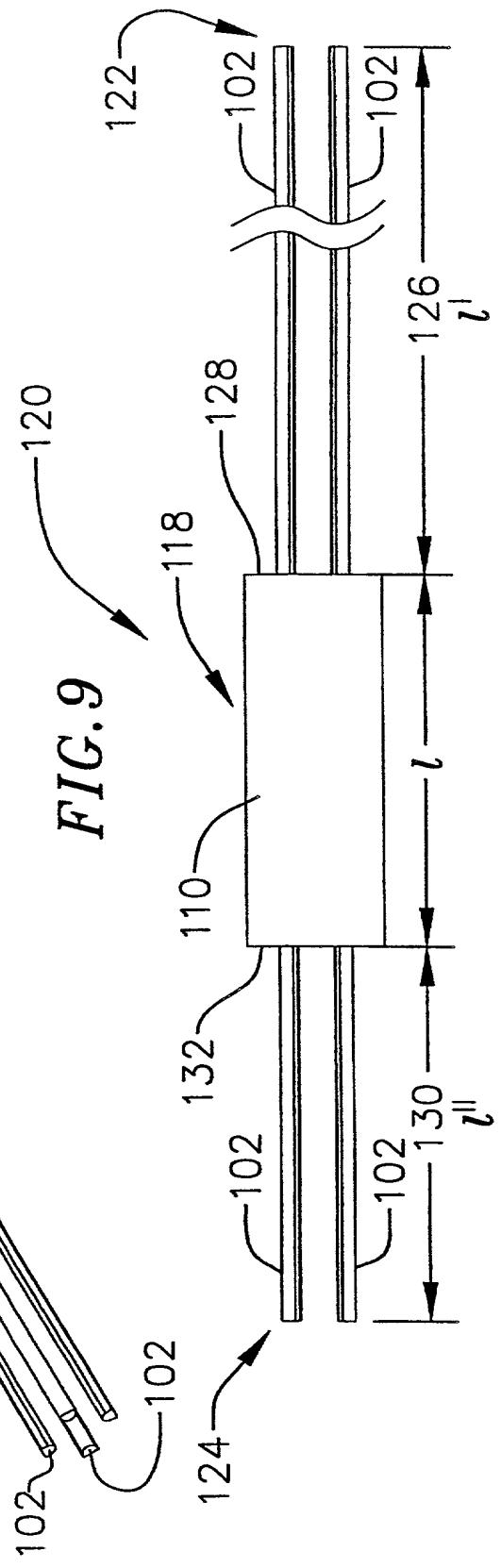
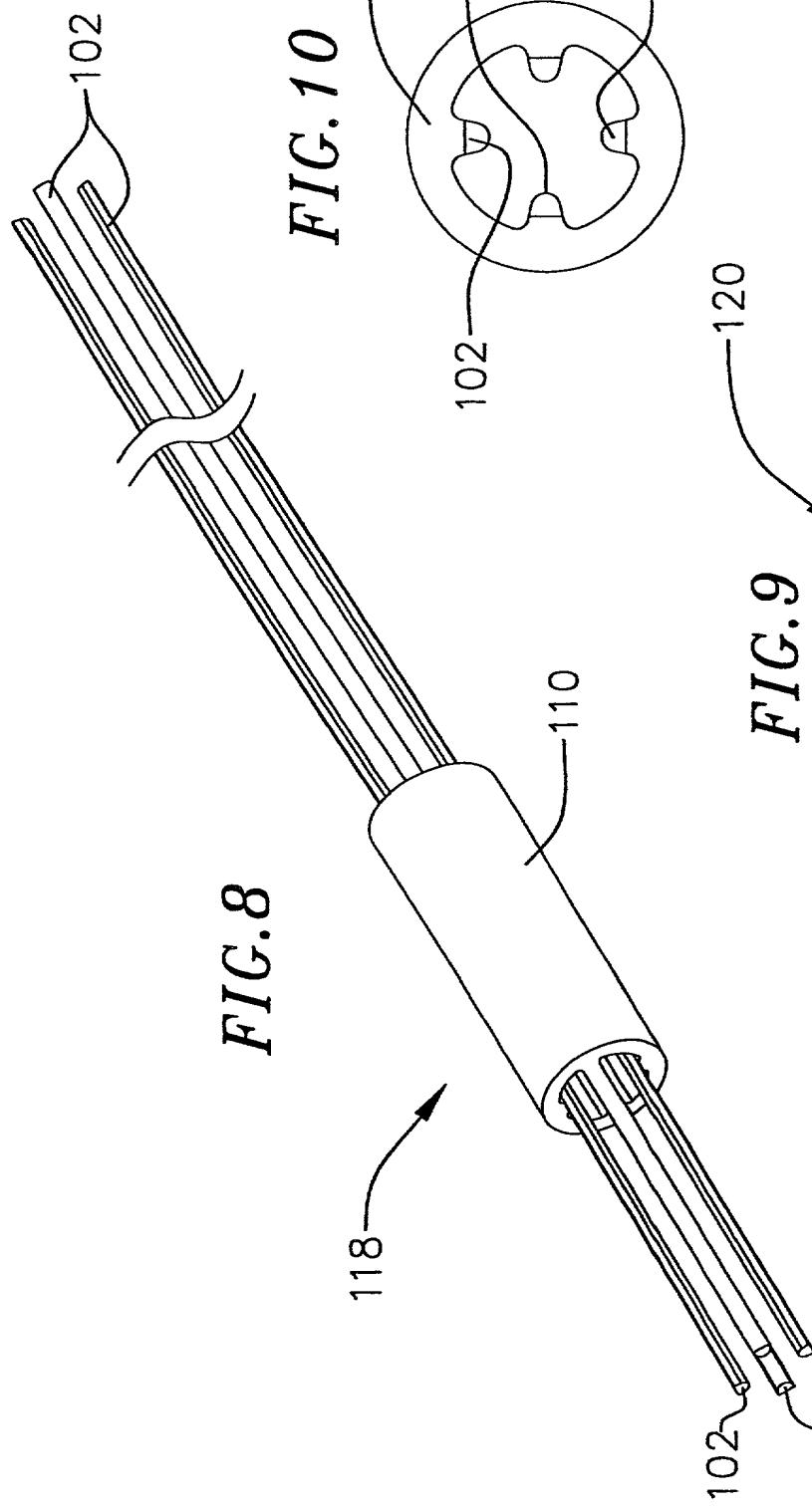
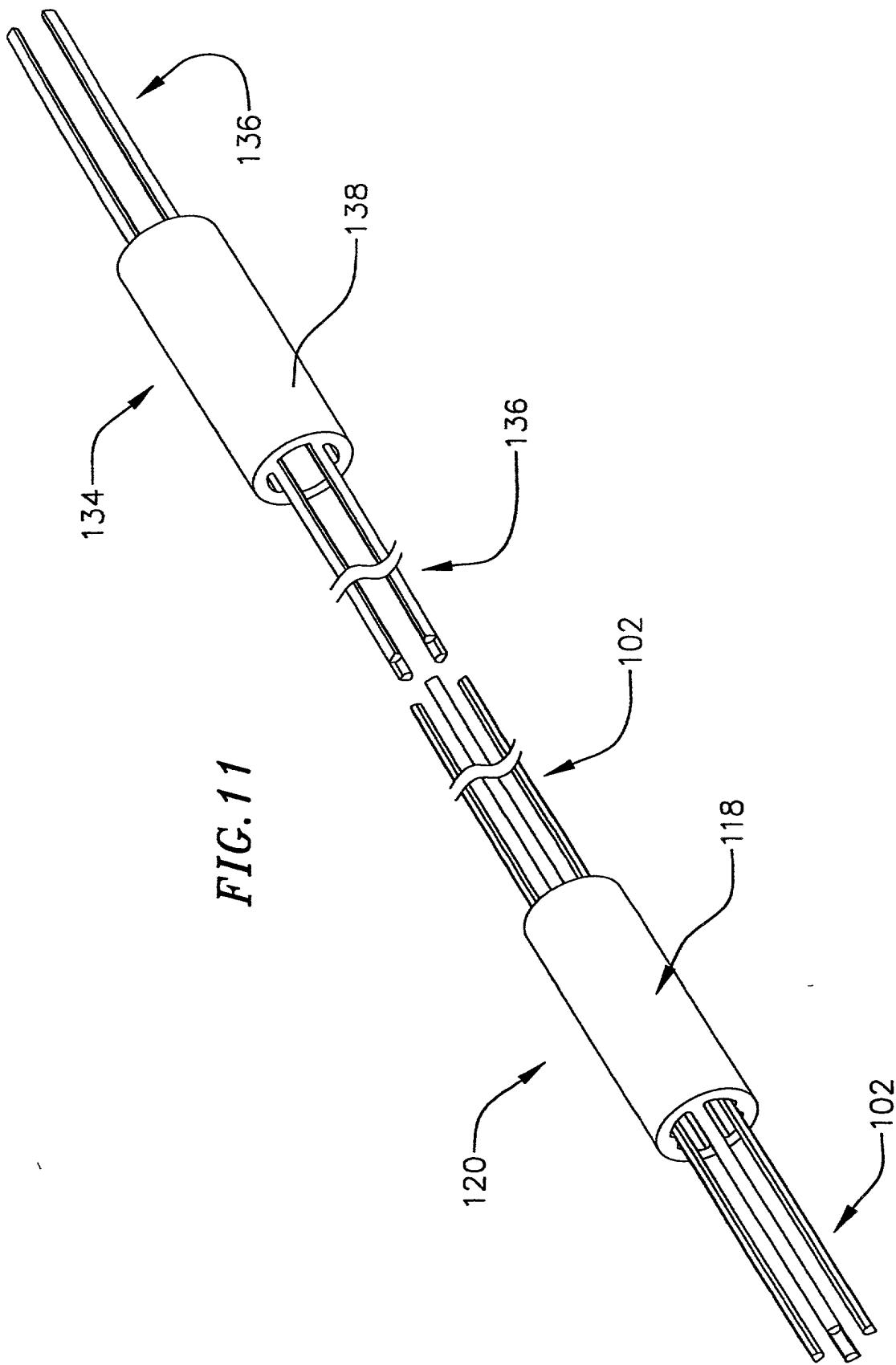


FIG. 11



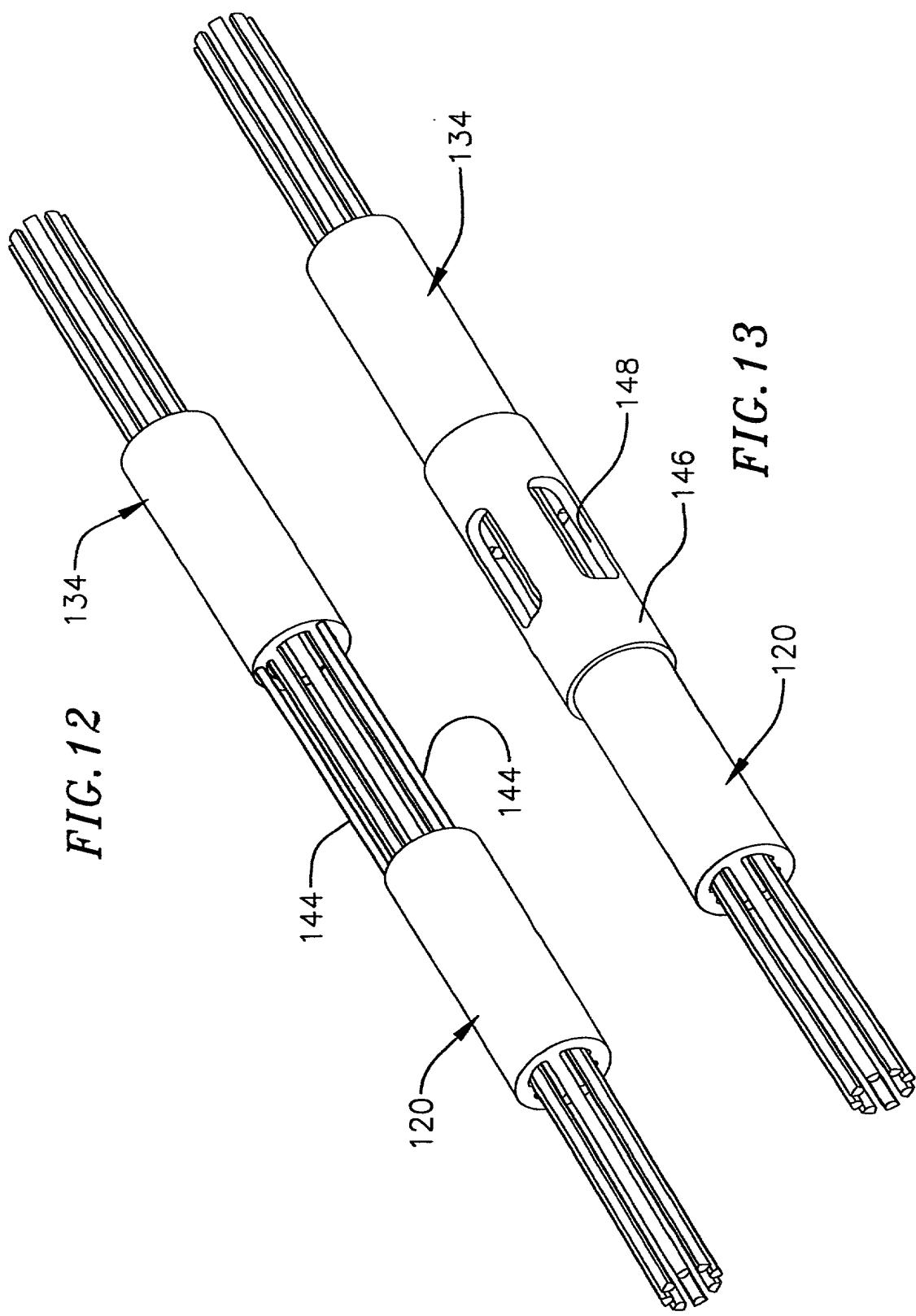


FIG. 14

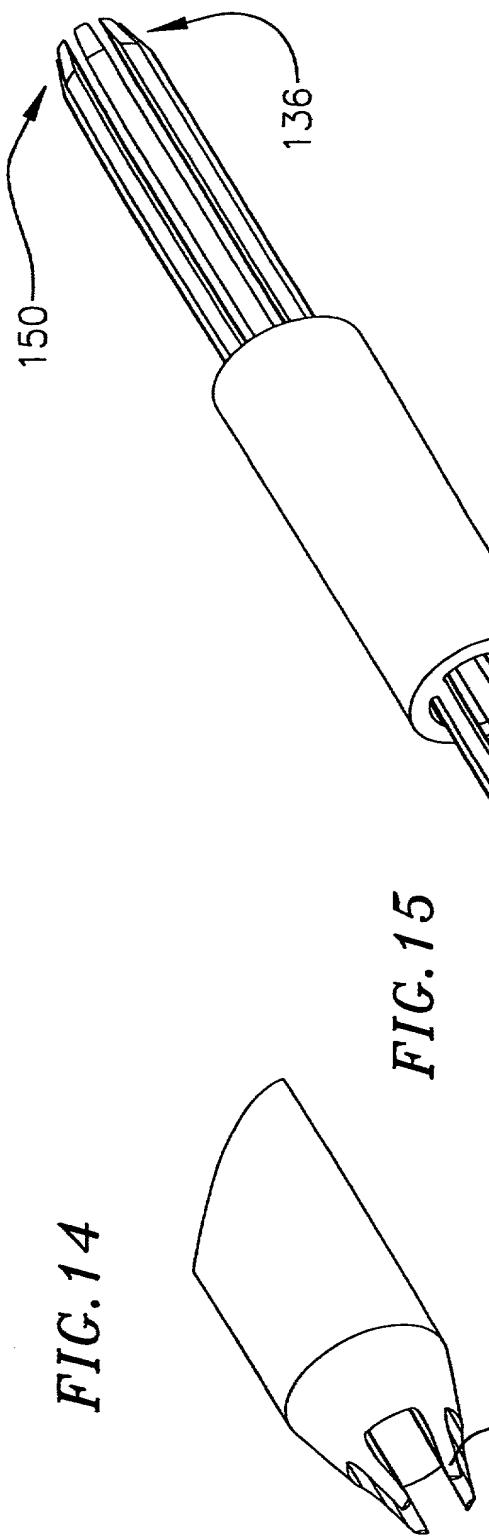
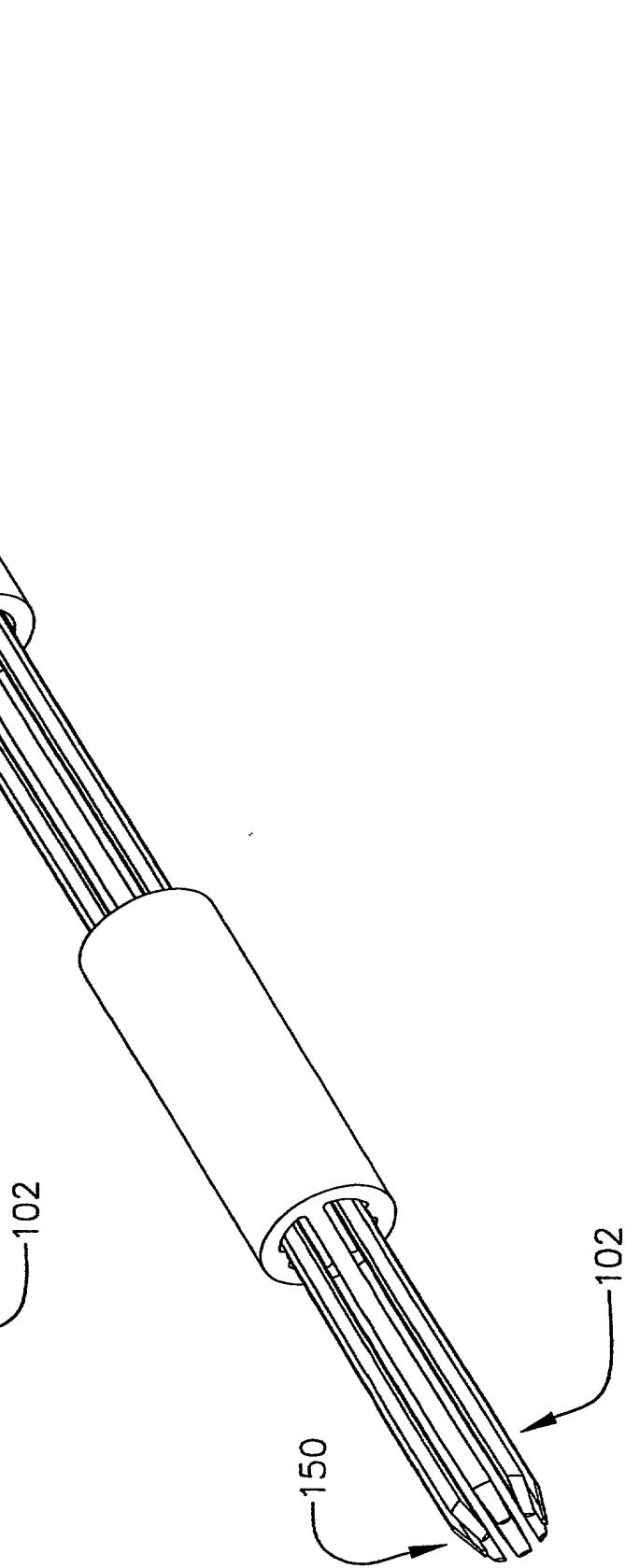


FIG. 15



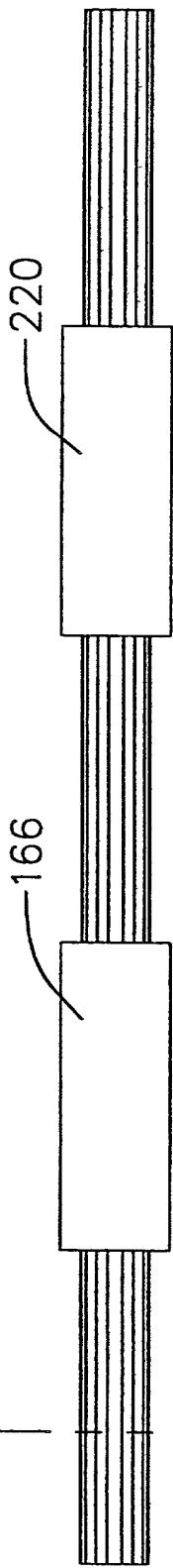
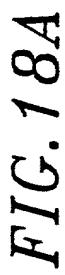
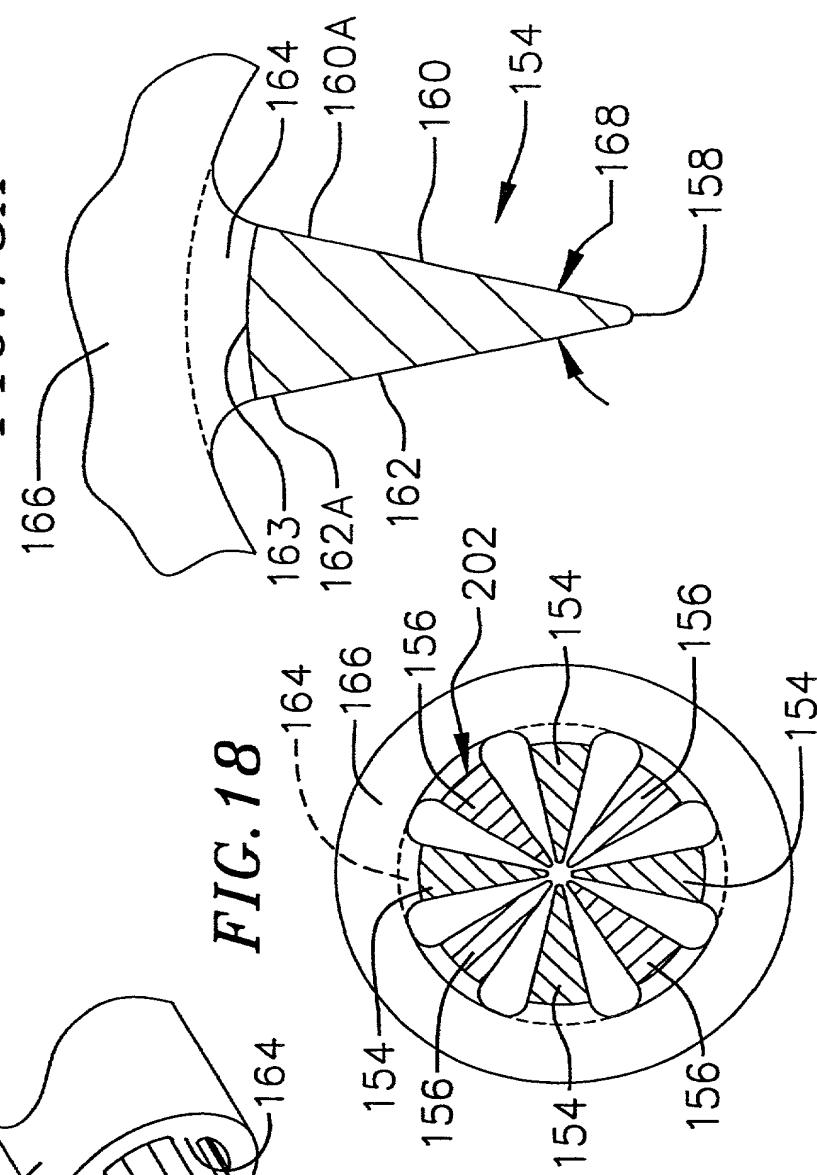
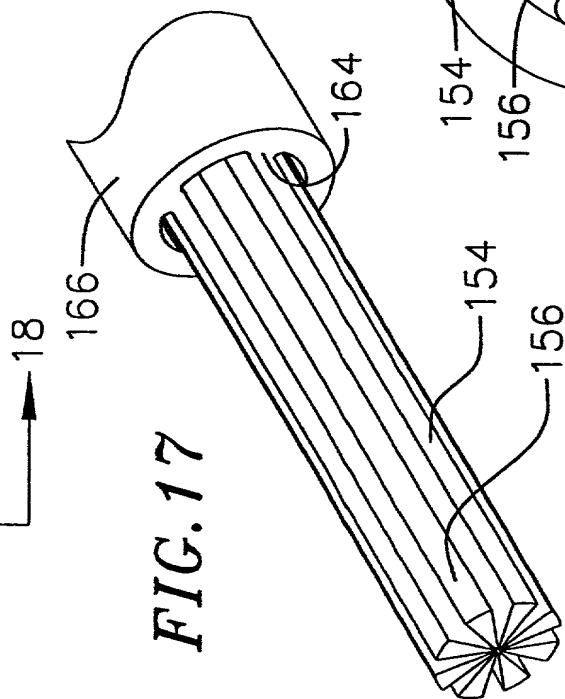
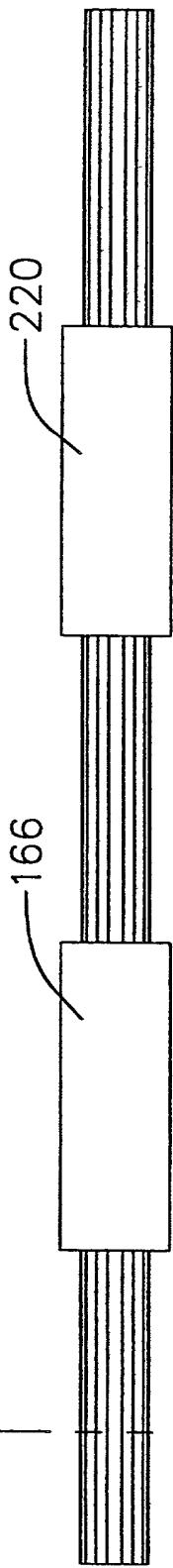


FIG. 19

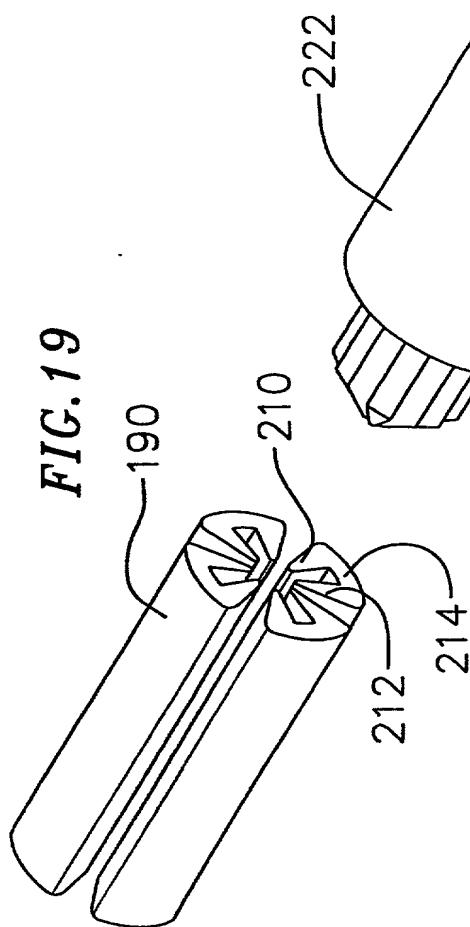


FIG. 21

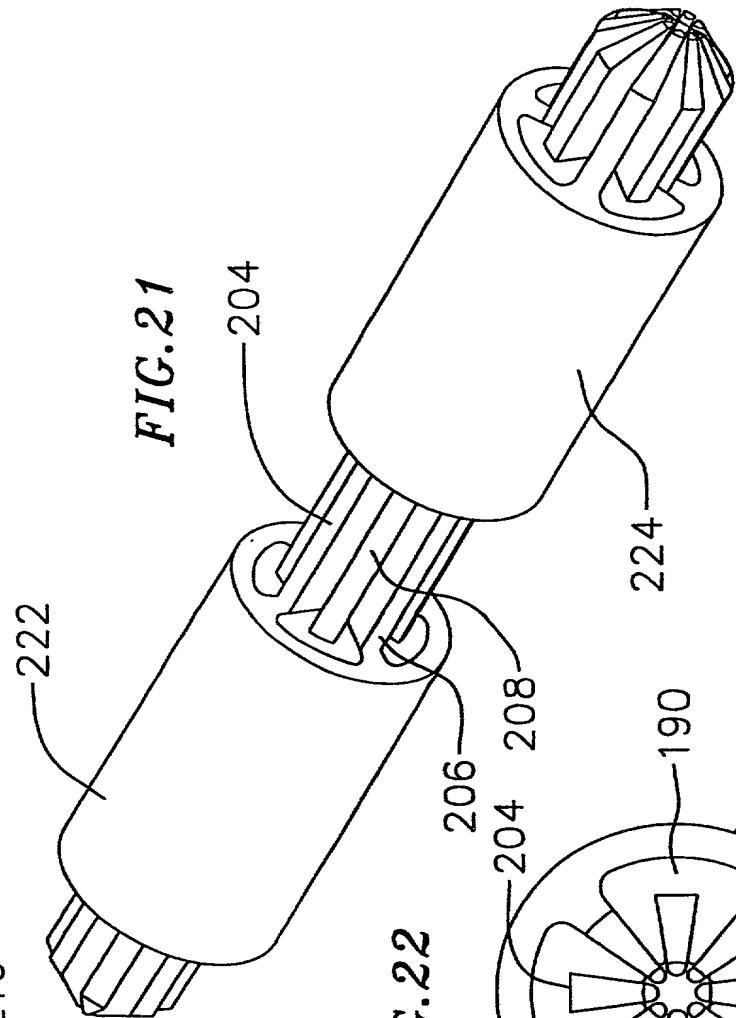


FIG. 22

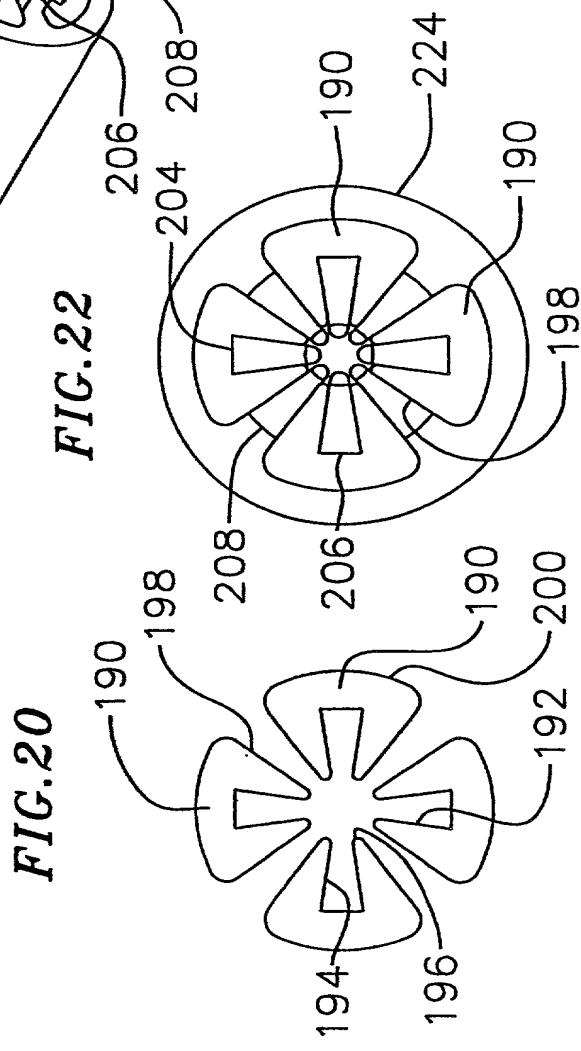
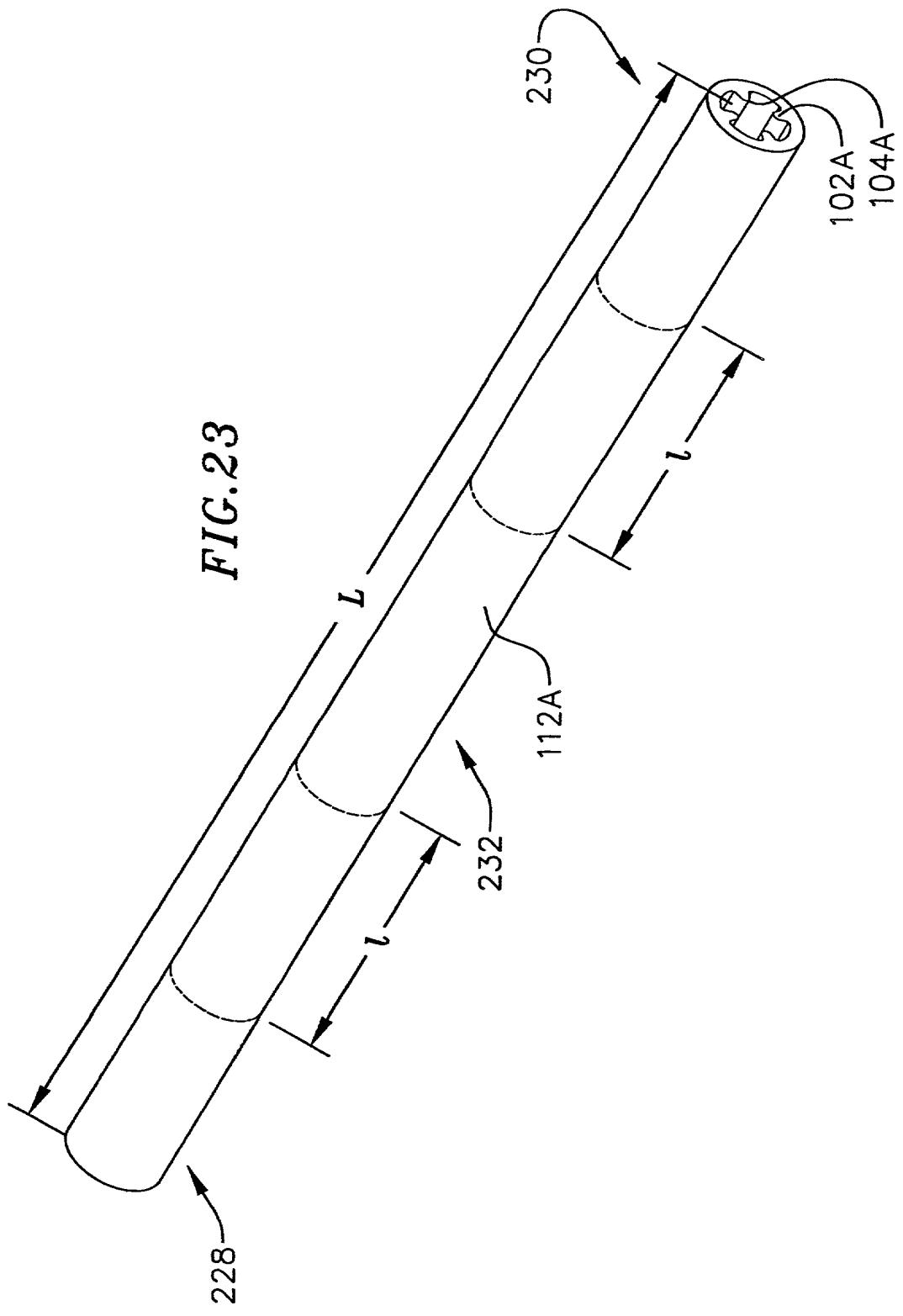


FIG. 20

FIG. 23



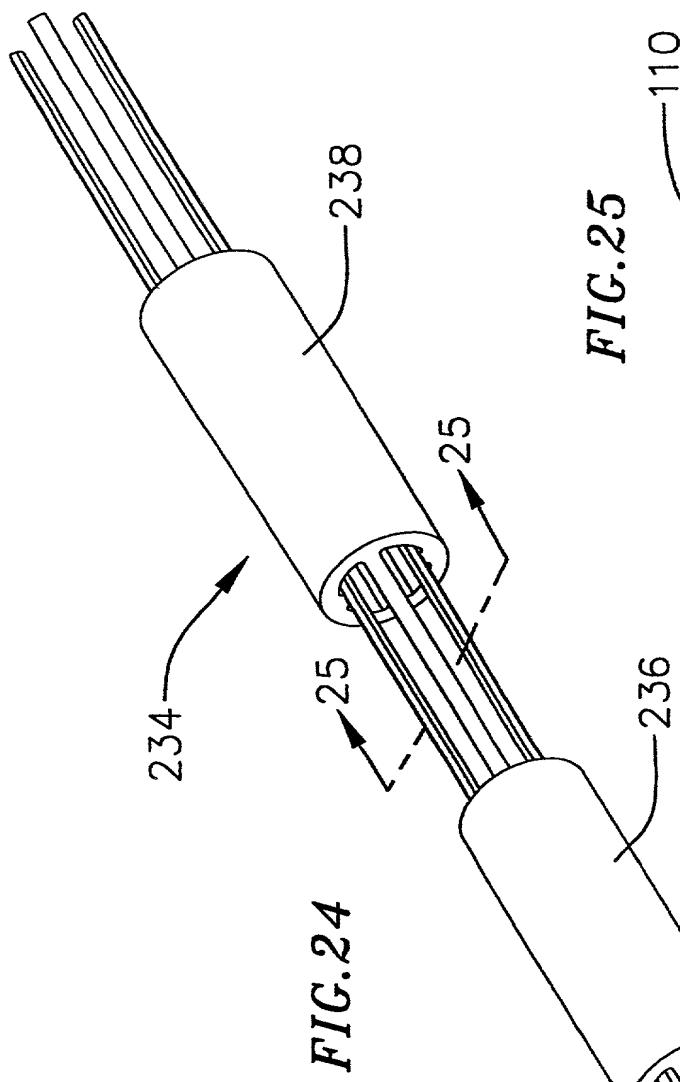


FIG. 24

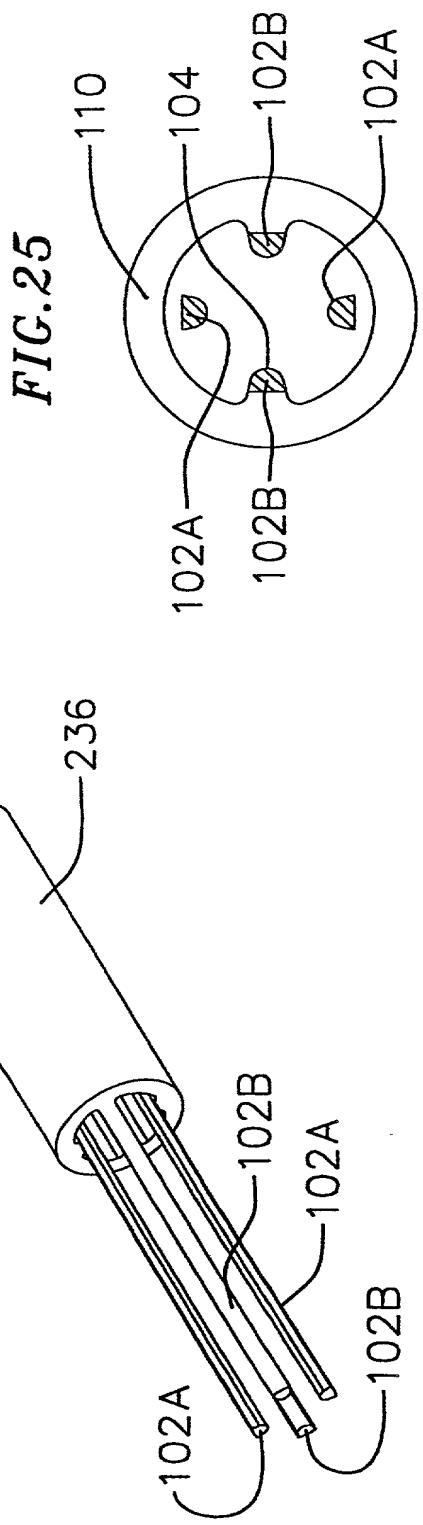


FIG. 25

FIG. 26

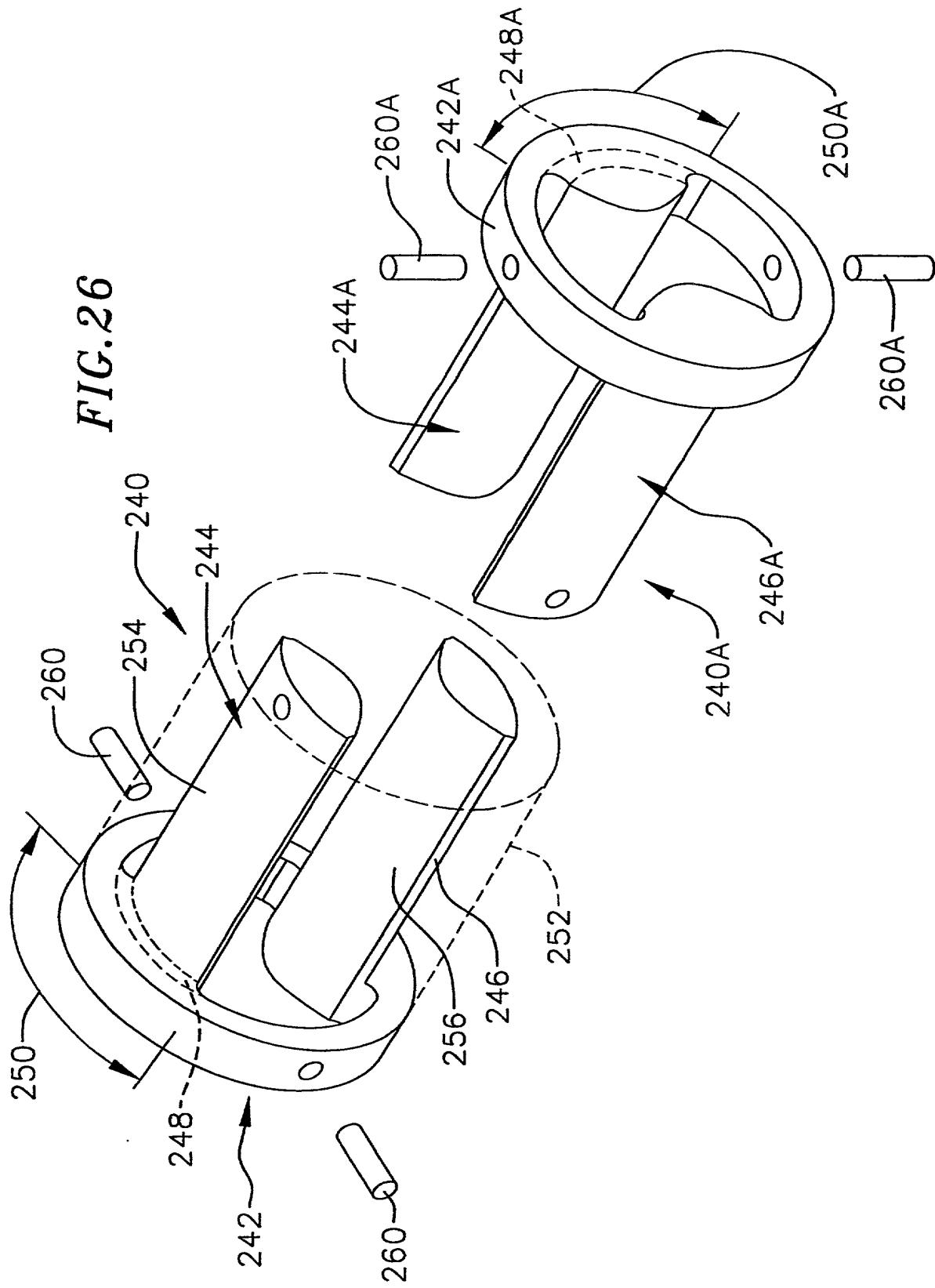
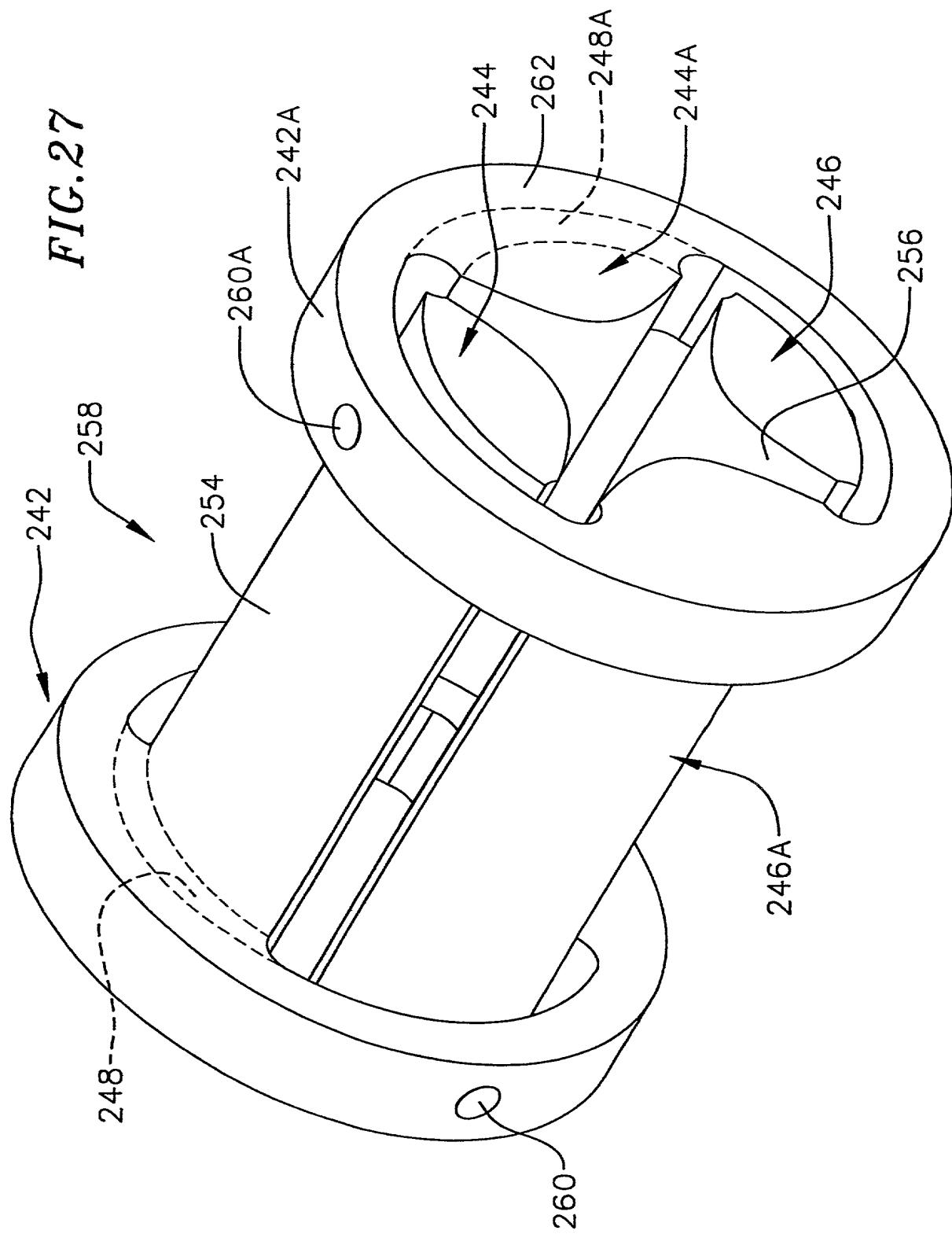
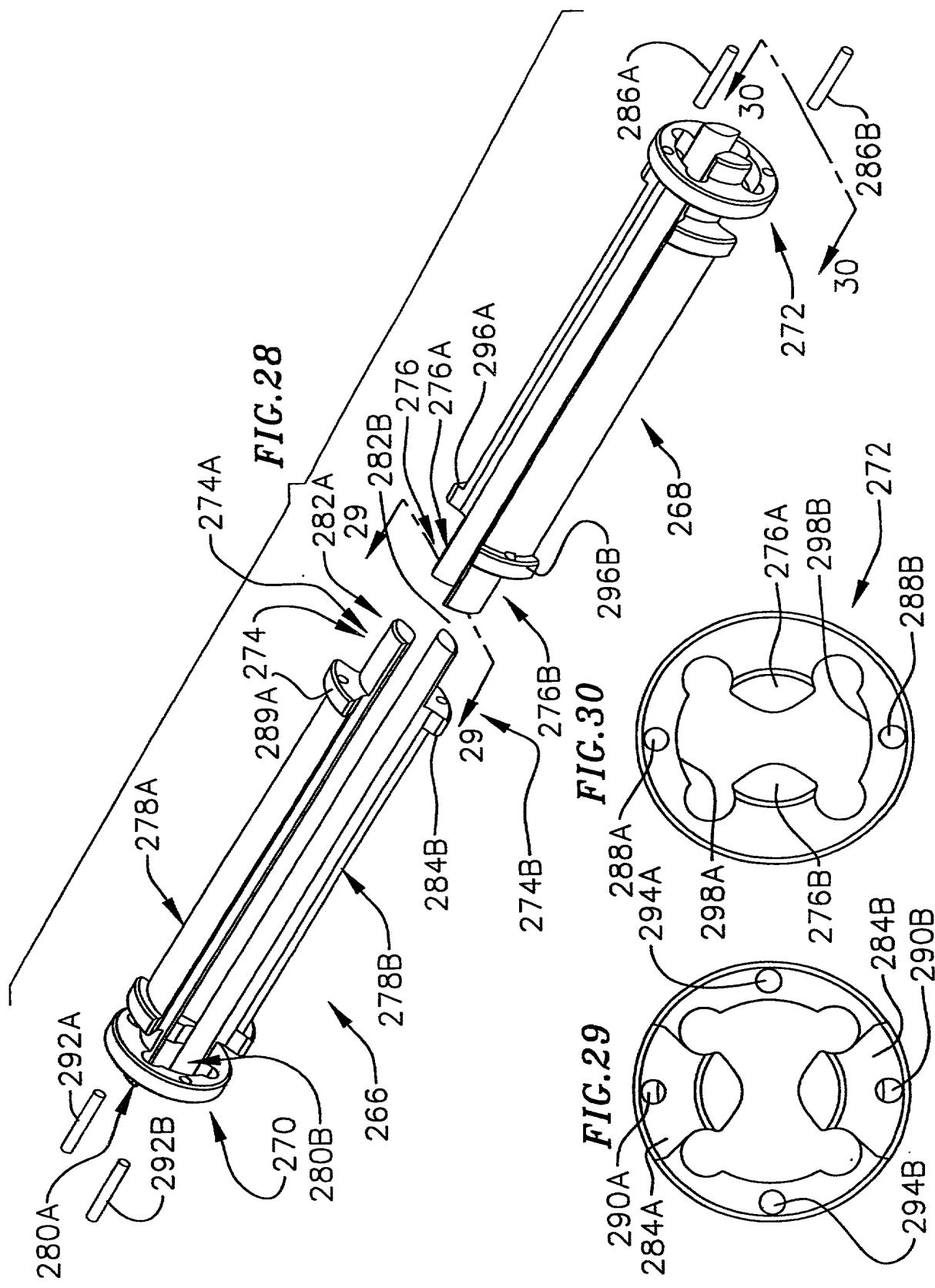


FIG. 27





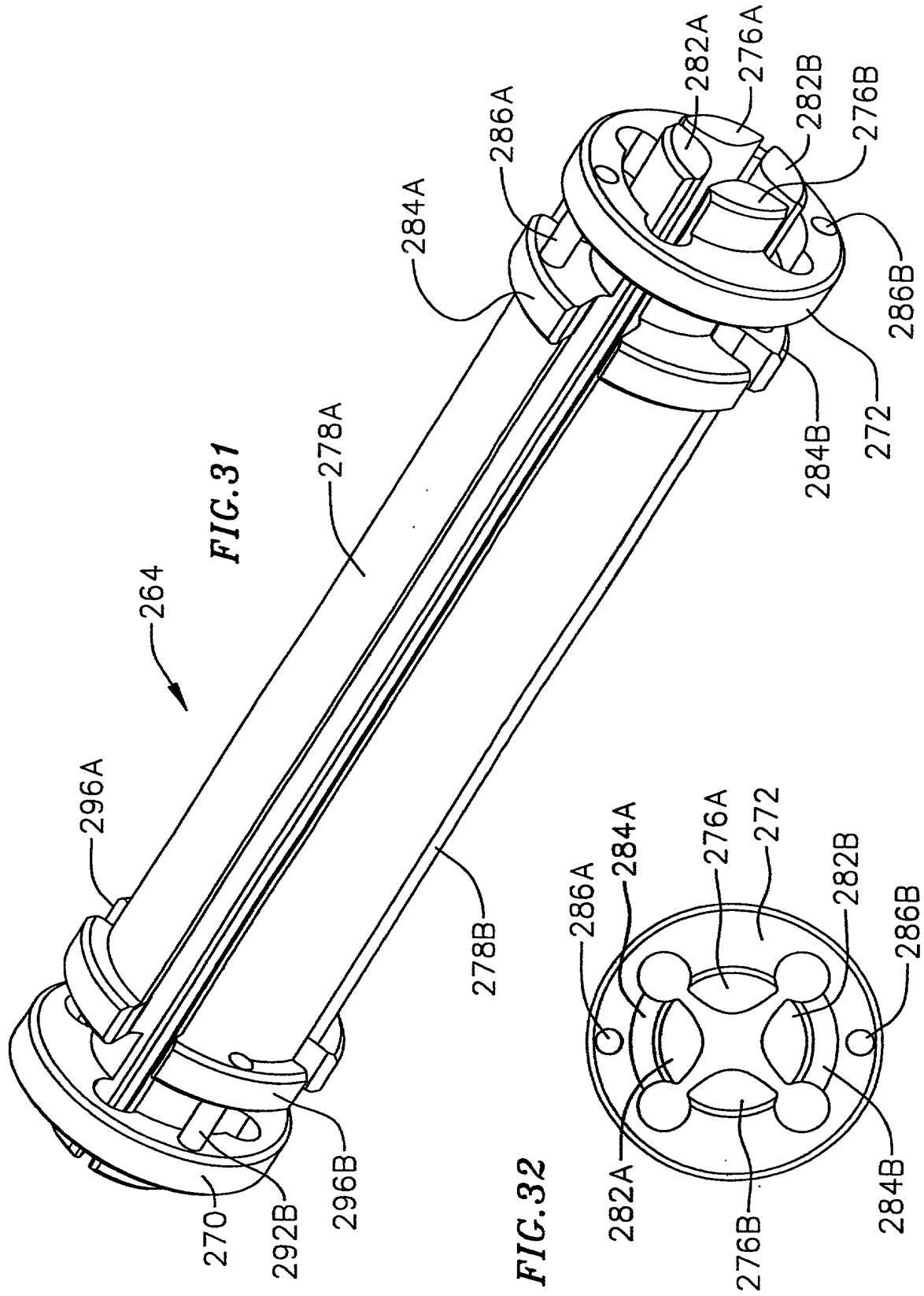


FIG. 33

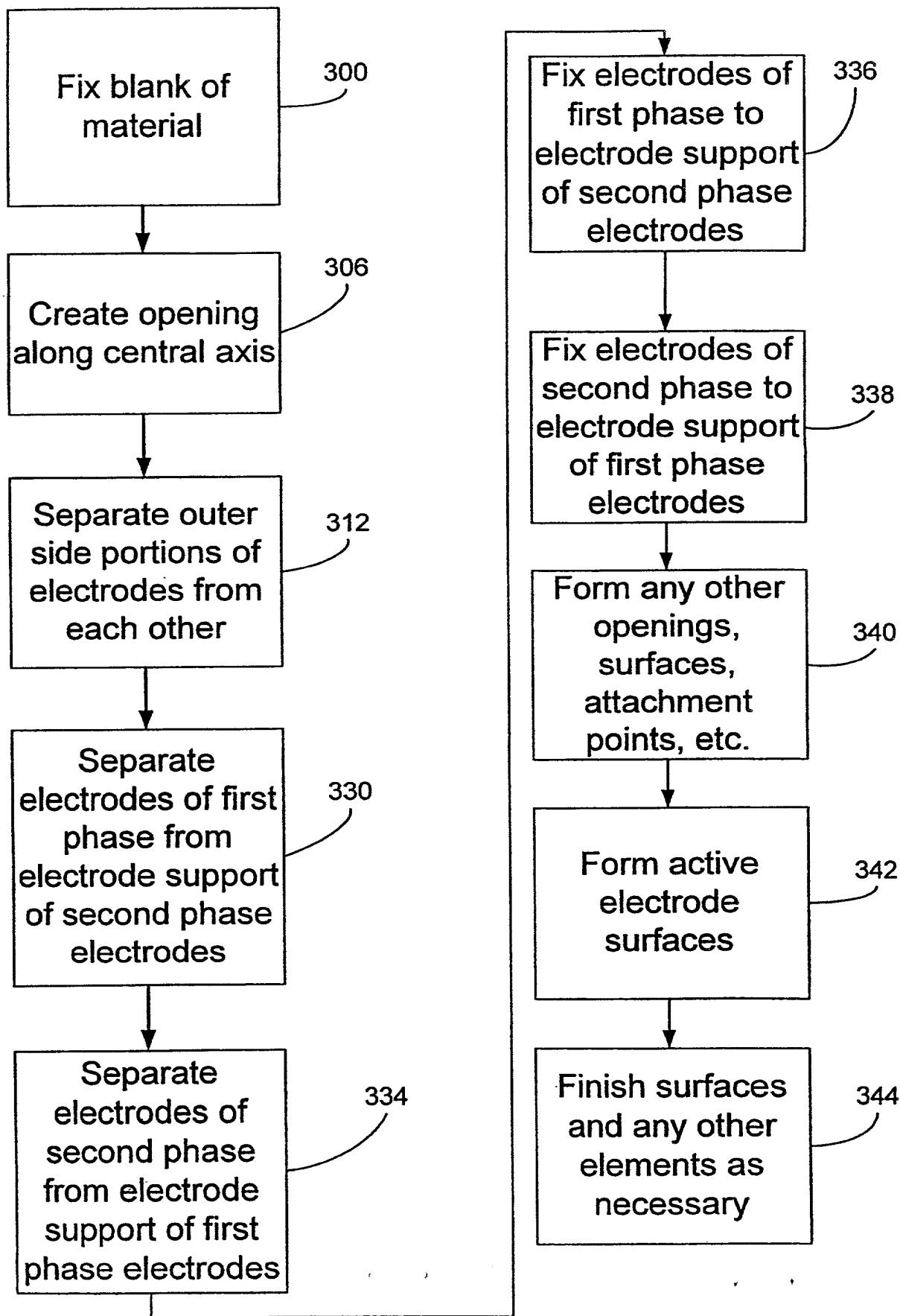
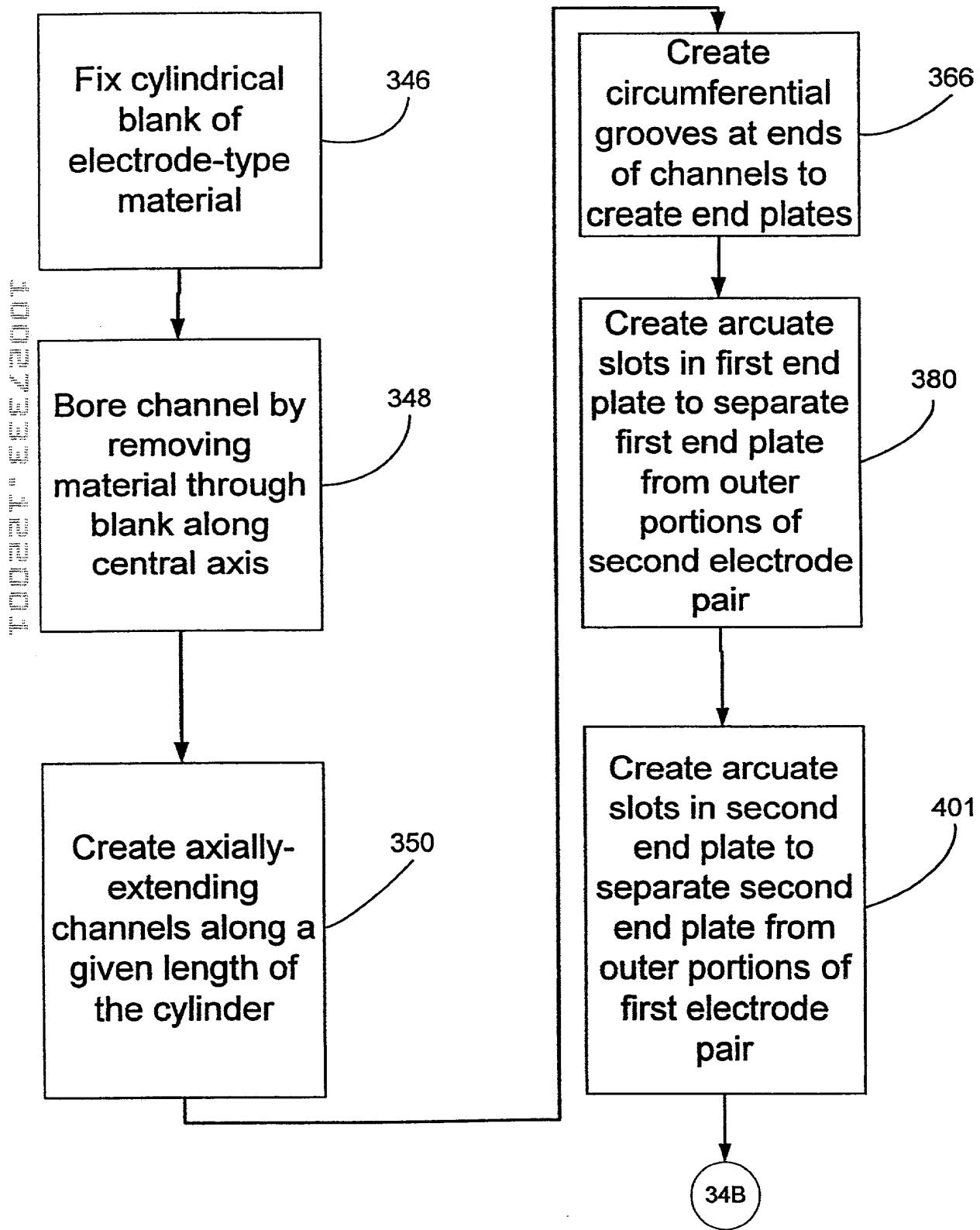


FIG. 34A



34A

Fix insulated anchor pins between first phase electrodes and second end plate

FIG. 34B

414

Fix insulated anchor pins between second phase electrodes and first end plate

431

Drill and tap any required attachment points, prepare any other openings, surfaces, etc.

438

Wire EDM electrode surfaces to form active electrode surfaces, to separate electrodes from each other, and to separate electrodes from opposite-phase electrode supports

440

Finish surfaces and any other elements as necessary

360

FIG. 35

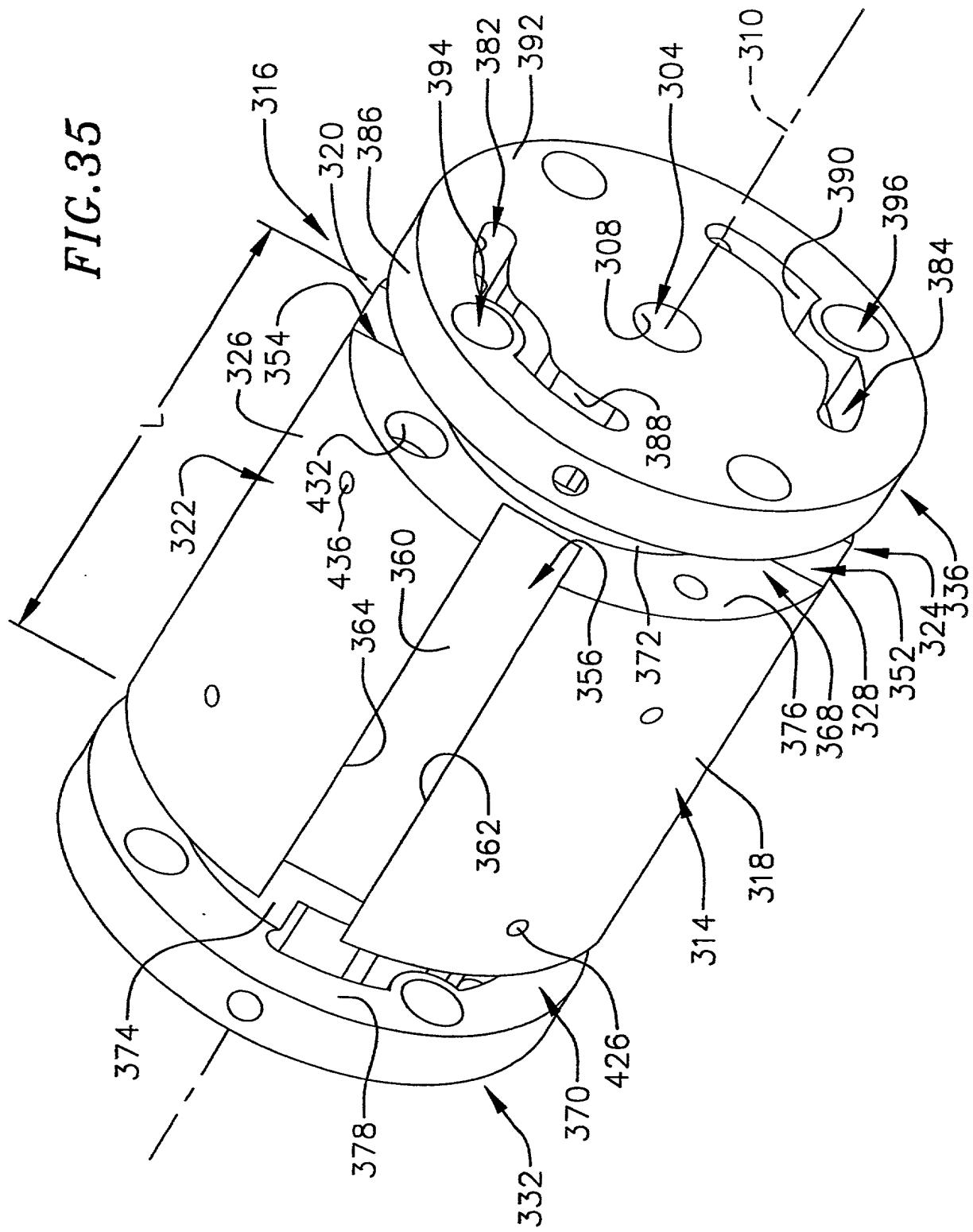


FIG. 36

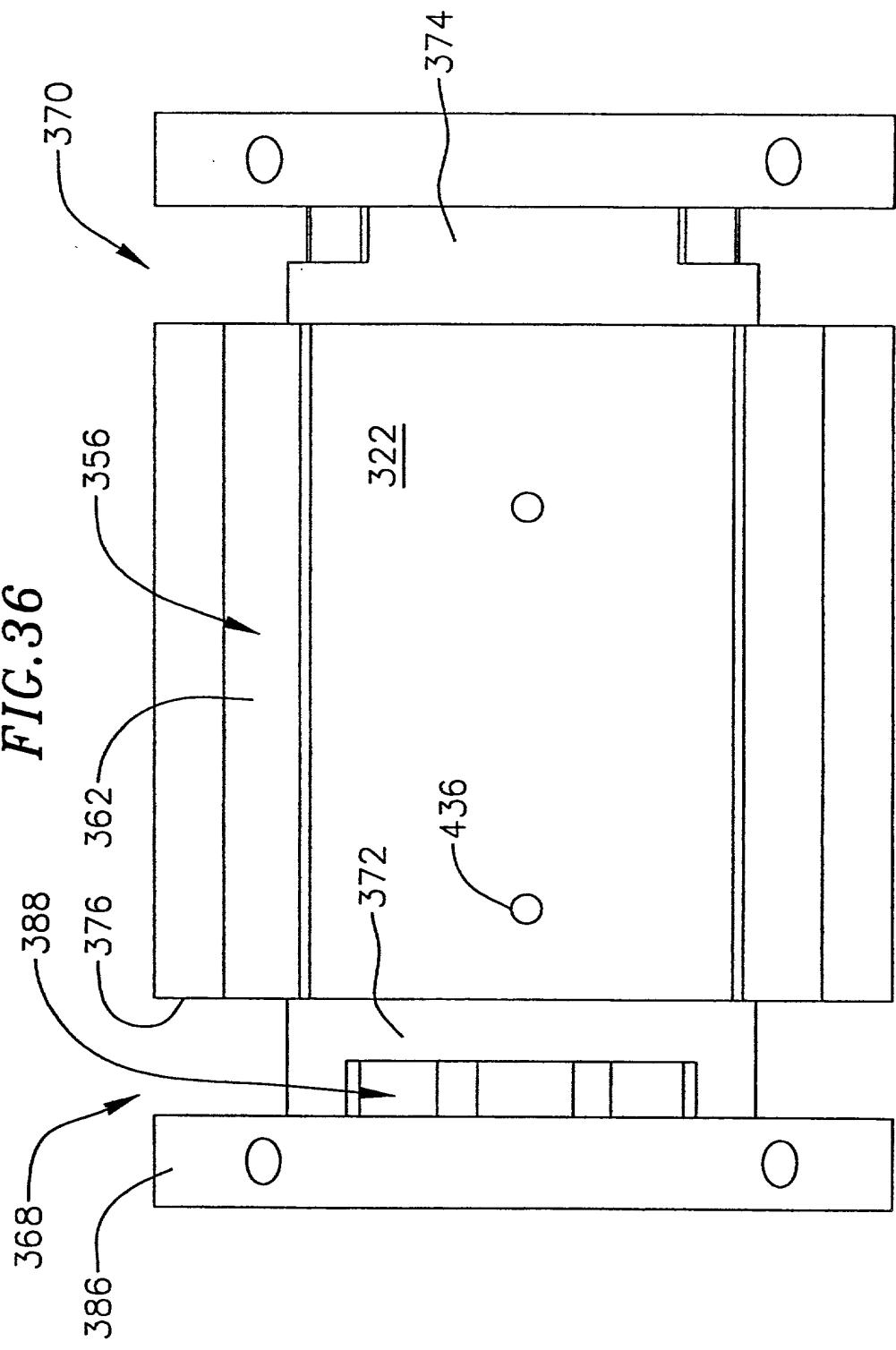


FIG. 37

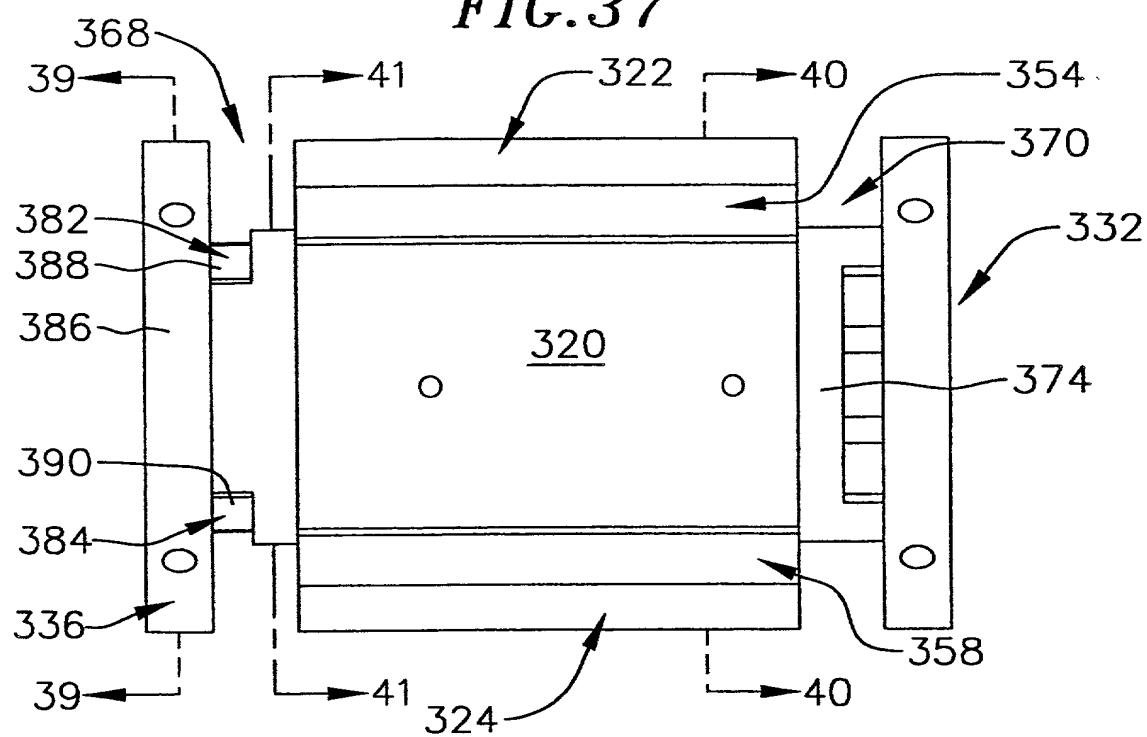


FIG. 38

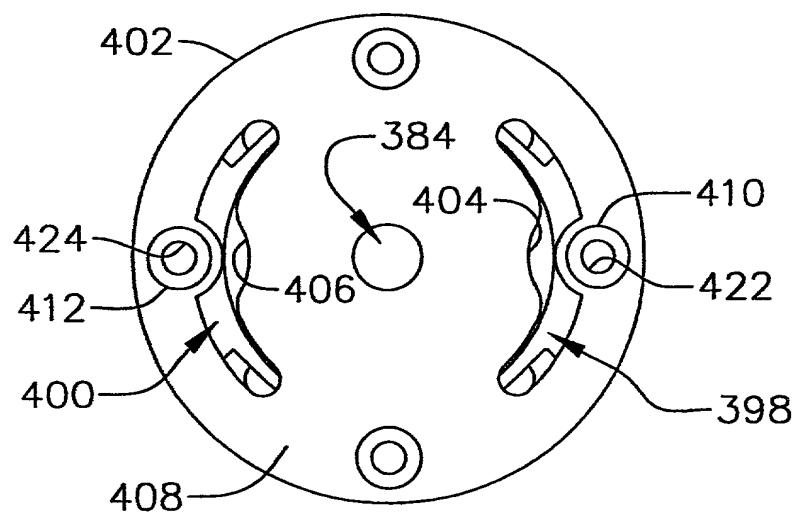


FIG. 39

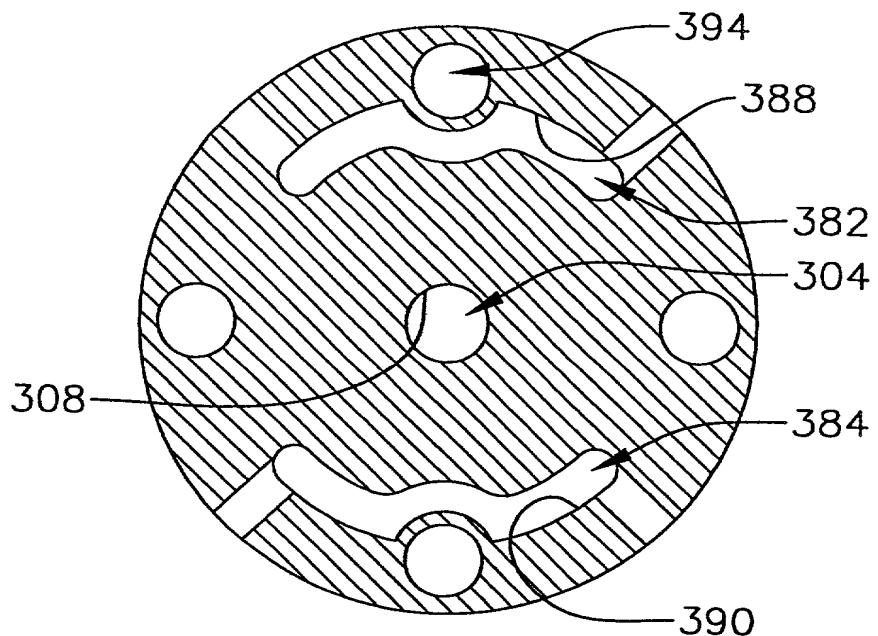


FIG. 40

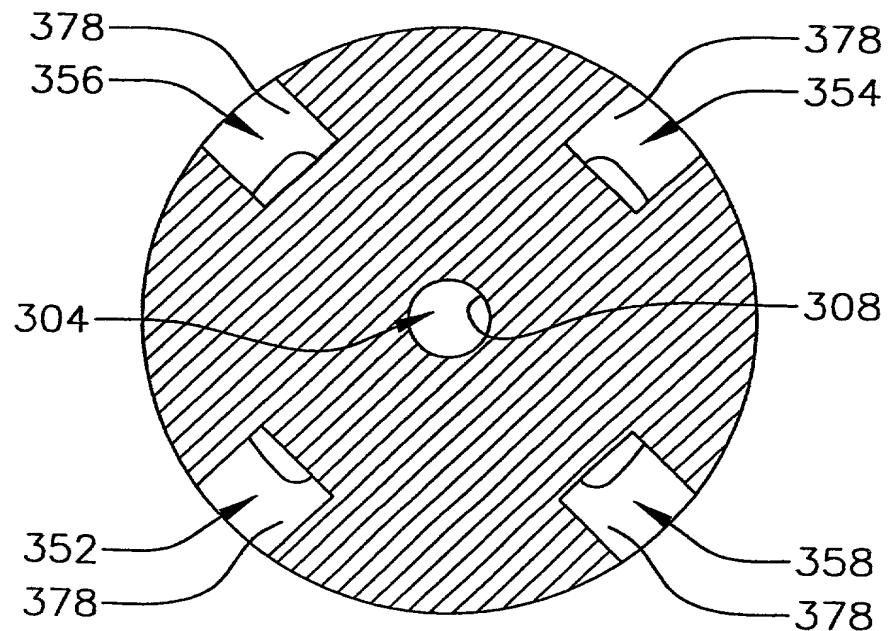


FIG. 41

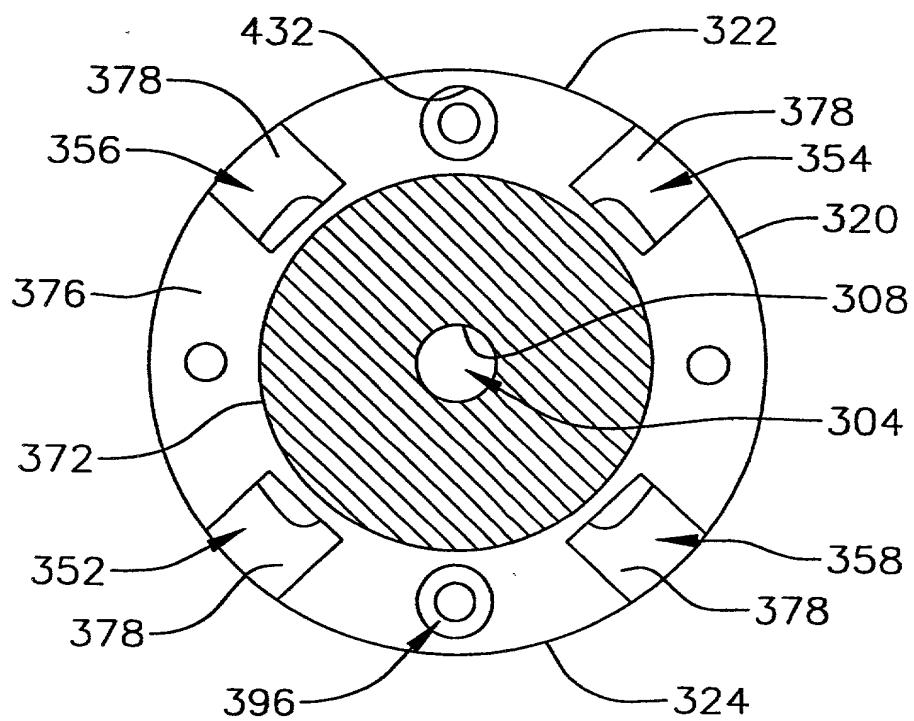
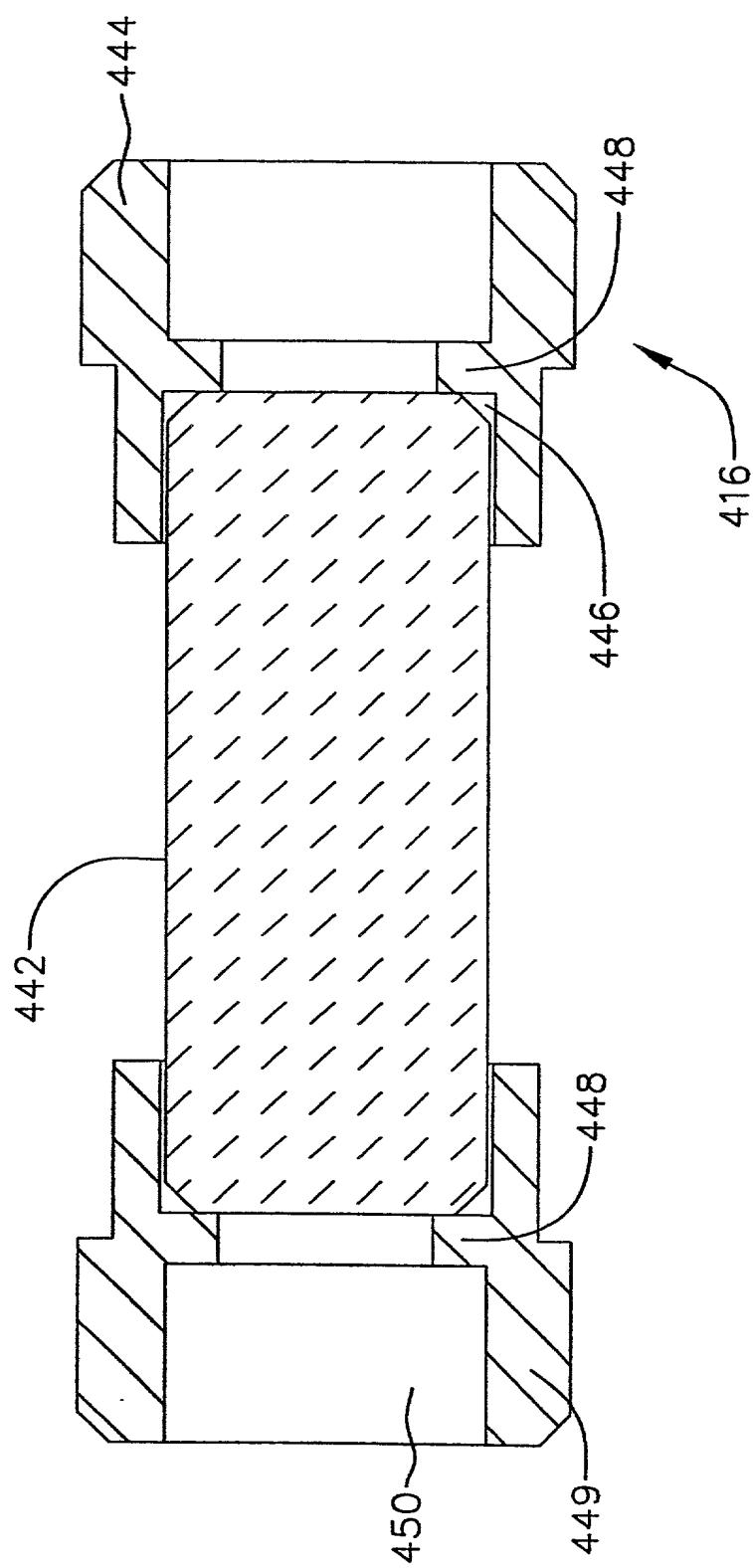


FIG. 42



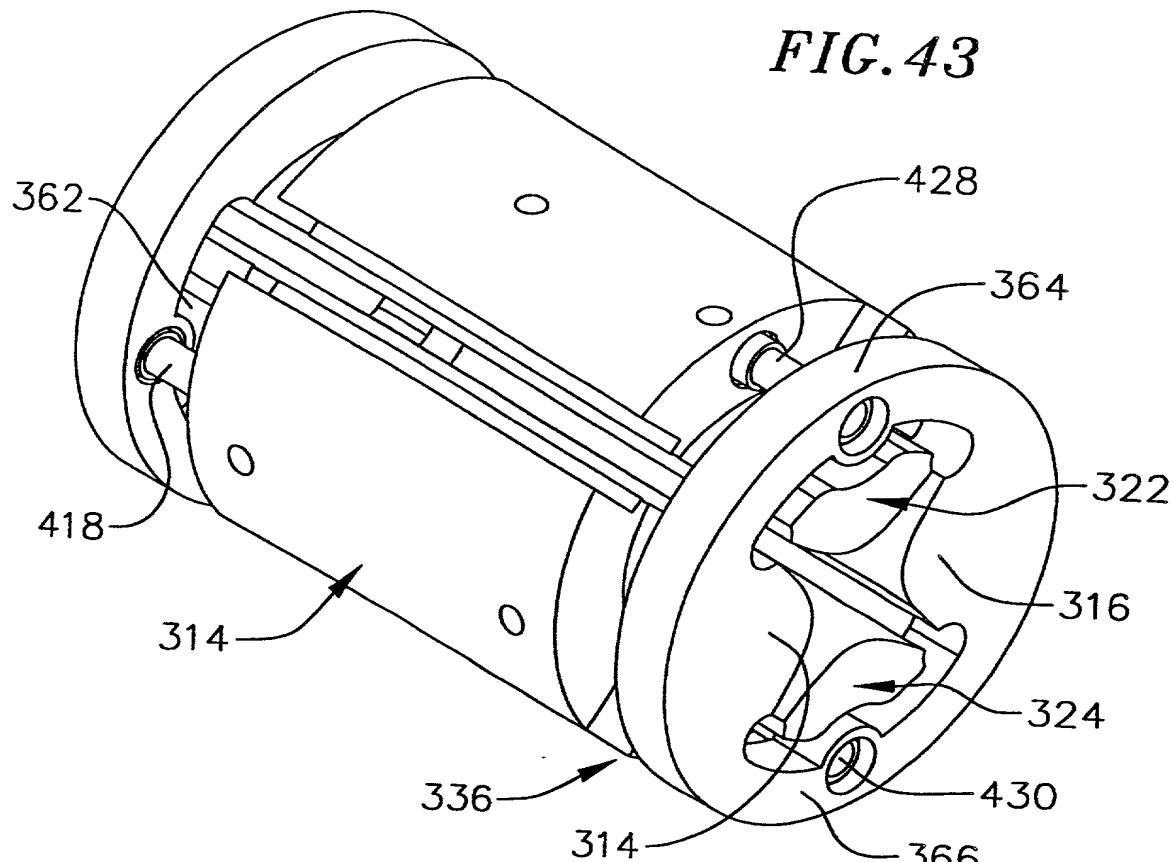


FIG. 44

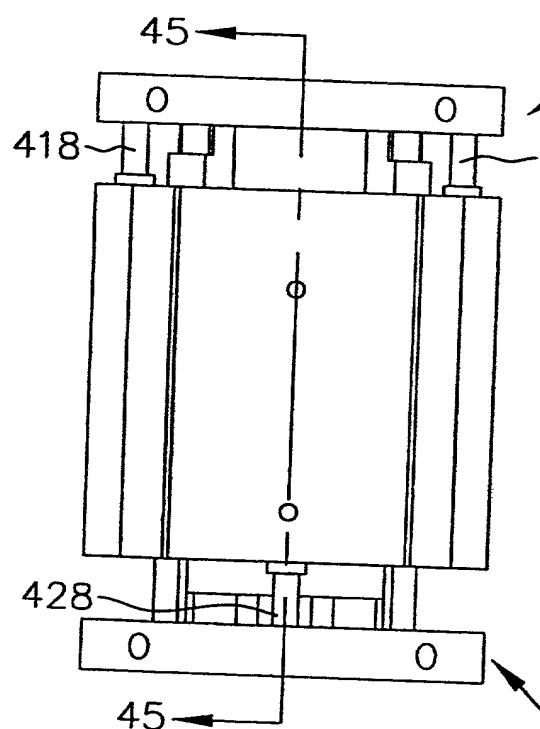


FIG. 45

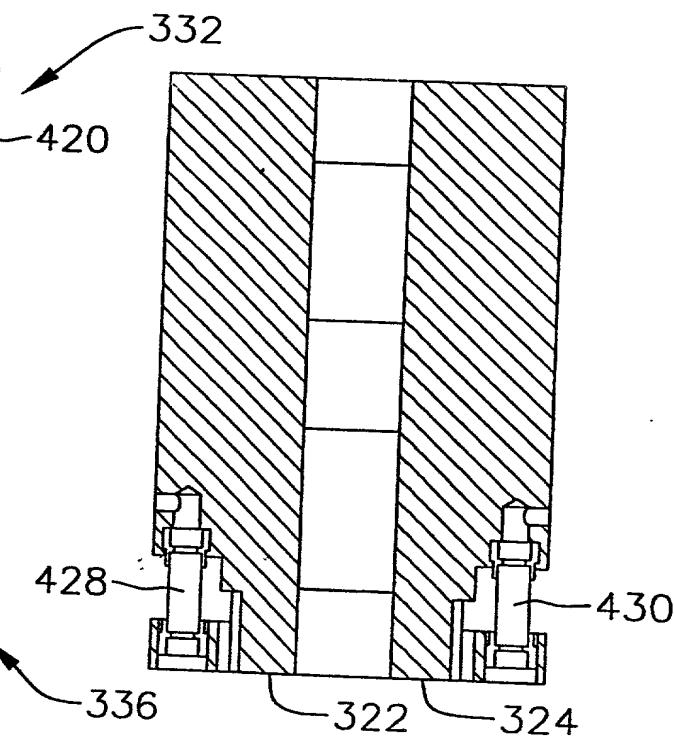


FIG. 46

